

Work Order ID 105199

Monday, July 29, 2013 12:57:05 PM

105199

Page 1

Item ID: DSI 9372-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Wearplate 205/210/212/412/UH-1H

Start Date: 7/29/2013 Start Qty: 4.00 ***4***

Cust Item ID:

Required Date: 7/29/2013 Req'd Qty: 4.00 ***4***

Customer:

Reference:

Approvals: Process Plan: *mf* Date: *3-7-29* Tooling:

Date:

Run Start ***NR1***

QC: Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

DSI 9372	Rev A
----------	-------

100		0.00							
-----	--	------	--	--	--	--	--	--	--

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPDSI9372-011 CHG001

110		0.00							
-----	--	------	--	--	--	--	--	--	--

110

Pick Kit

Packaging

Memo

0.00

Packaging

120		0.00							
-----	--	------	--	--	--	--	--	--	--

120

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Ship today
444
333

UPS

DAS
06
3-30
3/7/30

(4)

[Signature]

4x

M.H. 13-07

[Signature]

DAS
06
3-30
13/7/30

(4)

Work Order ID 105199

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Item ID: DSI 9372-011

Accept

N9000040100

Setup Start ***NS1***

Revision ID:

Item Name: Wearplate 205/210/212/412/UH-1H

Stop ***NS2***

Start Date: 7/29/2013 Start Qty: 4.00 ***4***

Cust Item ID:

Required Date: 7/29/2013 Req'd Qty: 4.00 ***4***

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:
QC: Date: SPC (Y/N): Date:

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP DSI9372-011 Location: <u>FG-033</u> PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Handwritten: Hk 8 13-7-30 SQ

Handwritten: MLJ 13-07-30

Handwritten: MLJ 13-07-30

Picklist Print

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Page 1

Work Order ID: 105199

Parent Item: DSI 9372-011

Parent Item Name: Wearplate 205/210/212/412/UH-1H

Start Date: 7/29/2013

Required Date: 7/29/2013

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev: ANew issue 07-04-09 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

ALS4-1032-130

Rivnut

Purchased

No

120

Each

5,783.0000

6

24

M.D. 13-07-29

Location

Loc Qty

Loc Code

FP001

389

119084

116

120671

89

120807

36

120837

8

121269

140

ST279

40

124080

40

st510

5354

124163

1354

M126109

4000

24x

AN3C4A

Bolt

Purchased

No

120

Each

4,709.0000

50

200

M.D.

Location

Loc Qty

Loc Code

FG

20

122814

20

ST512

4689

125388

2376

M126105

2313

200x

AN960G101

Washer

NAS1149C0332R

Purchased

No

120

Each

0.0000

50

200

M.D.

125654

Picklist Print

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Page 2

Work Order ID: 105199

Parent Item: DSI 9372-011

Parent Item Name: Wearplate 205/210/212/412/UH-1H

Start Date: 7/29/2013

Required Date: 7/29/2013

Start Qty: 4.00

Required Qty: 4.00

D3564-00

Stainless Steel Wearplate Aft

Manufactured No

120 Each 19.0000

4

M.D. 13-07-29

Location

Loc Qty

Loc Code

FG	6
77056	4
85473	2
FP001	1
99313	1
FP002	12
100340	11
89808	1

B98948(1x)

3x

D3564-03

Stainless Steel Wearpad Fwd

Manufactured No

120 Each 48.0000

4

M.D.

Location

Loc Qty

Loc Code

FG	1
89044	1
FP001	45
101005	1
102178	22
103001	22
FP002	2
71594	1
92546	1

4x

D3564-5

Stainless Steel Wearplate Center Aft

Manufactured No

120 Each 20.0000

4

M.D.

Location

Loc Qty

Loc Code

FG	4
34806	2
89048	2
FP002	16
100322	2
102801	10
85475	4

1x

3x

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Shop Packet Print

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Picklist Print

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Work Order ID: 105199

Parent Item: DSI 9372-011

Parent Item Name: Wearplate 205/210/212/412/UH-1H

Start Date: 7/29/2013

Required Date: 7/29/2013

Start Qty: 4.00

Required Qty: 4.00

D3564-9 Manufactured No

Stainless Steel Wearplate Fwd

120 Each 23.0000

0

4

M.D. 13-07-29

Location	Loc Qty	Loc Code
FG	6	
76950	4	
88407	2	
FP002	17	
102504	10	4x
67590	4	
69943	1	
82255	1	
88407	1	

D3566-1 Manufactured No

Gasket Fwd & Aft

120 Each 50.0000

2

8

M.D.

Location	Loc Qty	Loc Code
FG	14	
100410	4	
89051	2	
96430	2	
96575	4	
98981	2	
FP001	36	
102926	2	
105195	25	8x
68924	2	
80919	2	
81619	3	
84879	1	
92838	1	

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Shop Packet Print

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Picklist Print

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Page 4

Work Order ID: 105199

Parent Item: DSI 9372-011

Parent Item Name: Wearplate 205/210/212/412/UH-1H

Start Date: 7/29/2013

Required Date: 7/29/2013

Start Qty: 4.00

Required Qty: 4.00

~~D3566-13~~

Gasket Fwd

Manufactured No

120 Each 22.0000

U

4

7.10.13-07-29

Location	Loc Qty	Loc Code
FG	6	
89050	2	
92482	2	
98908	2	
FP001	10	
102321	10	4x
FP002	6	
84880	6	

~~D3566-5~~

Gasket Center Air

Manufactured No

120 Each 26.0000

I

4

7.10.13

Location	Loc Qty	Loc Code
FG	4	
89219	2	
94119	2	
FP001	22	
100383	2	
102454	2	
102684	16	4x
80374	1	
84881	1	

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Shop Packet Print

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DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. DSI 9372	REV. 1 SHEET 1 OF 1
DATE 07.03.19		TITLE STAINLESS STEEL WEARSHOE KITS	
A	07.03.19	NEW ISSUE	

13780 SP

REFERENCE DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D205-634 REV. D OR EARLIER AND
INSTALLATION INSTRUCTIONS D204-635 REV. D OR EARLIER

REF. CANADIAN STC: SH96-88 ISSUE 3

REF. FAA STC: SR00563NY

For customers with D205-634-011 skidtubes at CHG 004 or earlier and D205-634-015 skidtubes at CHG 003 or earlier who would like to upgrade to stainless steel wearshoes, the DSI 9372-011 wearshoe kit can be obtained from Dart

or

For customers with D204-635-011 skidtubes at CHG 004 or earlier who would like to upgrade to stainless steel wearshoes, the DSI 9372-013 wearshoe kit can be obtained from Dart

QTY -011	QTY -013	Part Number	Description
X		DSI 9372-011	WEARSHOE KIT (D205-634-011/-015 SKIDTUBES)
	X	DSI 9372-013	WEARSHOE KIT (D204-635-011 SKIDTUBES)
		D3564-5	WEARSHOE (REPLACES D2577-5)
	1	D3564-7	WEARSHOE (REPLACES D2577-7)
	1	D3564-9	WEARSHOE (REPLACES D2577-1)
1	1	D3564-11	WEARSHOE (REPLACES D2577-3)
1	1	D3564-13	*WEARSHOE
2	2	D3566-1	GASKET
1	1	D3566-5	GASKET
	1	D3566-7	GASKET
1	1	D3566-13	*GASKET
50	44	AN3C4A	BOLT
50	44	AN960C10L	WASHER
6	6	ALS4-1032-130	*INSERT

* OPTIONAL TO INSTALL

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
APPROVED BY: <i>D. Shepherd</i> D. SHEPHERD (DE # 02)	
DATE:	07.03.19
CERT. NO.:	SH96-88
ISSUE NO.:	3

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CAMBRIDGE

Work Order ID 105199

Monday, July 29, 2013 12:57:05 PM

105199

Page 1

Accept

N900040100

Setup Start ***NS1***

Stop ***NS2***

Cust Item ID:

Customer:

Item ID: DSI 9372-011

Revision ID:

Item Name: Wearplate 205/210/212/412/UH1-1H

Start Date: 7/29/2013 Start Qty: 4.00

Required Date: 7/29/2013 Req'd Qty: 4.00

4

4

Reference:

Approvals: Process Plan: *Not*

QC:

Date: *13-7-29*

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start ***NR1***

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Draw Nbr

Revision Nbr

DSI 9372

Rev A

100

100

DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile & type labels per PPPDSI9372-011 CHG001

110

110

Packaging

Packaging

Pick Kit

0.00

Memo

0.00

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

*MLJ
13-07-29*

(Signature)